	PIALS	COMPAN		SAFET	Y DAT	A SHEET (SDS)	
COMMUTATORS-EXTRUSIONS-ROTOR BAR-GASTINGS-FORGINGS				ID: C18	200		
			DATE ISSU	ED: 5/2	8/2015		
SEC	TION 1 -	PRODUCT I	DENTIFICATION & COM	IPANY INFOR	MATION		
PRODUC	CT NAM	E: C18200	C18200 CHROMIUM COPPER				
OTHER DESIG	NATION	5:					
PRODUCT IDENTIF		I: Copper a	Copper and Copper Alloys				
MANUFACTURER'S INFOR	I: 50 SOUT	THE ELECTRIC MATERIALS COMPANY 50 SOUTH WASHINGTON STREET NORTH EAST, PA 16428					
EMERGENCY PH	ONE NC	.: 814-725	-9621	WEBSITE:	WWW.E	LECMAT.COM	
RECOMMENDED USE AND R Manufacturing & Industry fo				/ to conduct e	electrical o	urrent.	
		SECTION	2 – HAZARD IDENTIFIC	ATION			
Copper and copper alloys are considered on "article" and not hazardous in its solid from. However, certain processes such as cutting, milling, grinding, melting and welding could result in some hazardous materials being emitted.							
OTHER INFORMA	exp wel	Fumes from hot processes may contain other compounds with different exposure limits. Dust or fumes generated by machining, grinding, welding or thermal cutting of the copper may produce airborne contaminants. Consult Sections 3 & 8 for further information.					
	SECTION	3 – COMPC	SITION/INFORMATION	ON INGREDI	ENTS		
CHEMICAL NAME		C	OMMON NAME	CAS	; #	PERCENT WEIGHT	
Cu Cr			Copper Chromium	7440-50-8 7440-47-3		98.8% 1.2%	
SECTION 4 – FIRST AID MEASURES							
EYE CONTACT:	Eye injuries from solid particles should receive immediate medical attention. Dust may be flushed from eyes immediately with large amounts of water, lifting the lower and upper lids occasionally; seek medical attention.						
SKIN CONTACT:	Cuts or abrasions should be treated promptly with thorough cleansing of the affected area. Wash the skin using soap or mild detergent and water. Get medical attention if irritation develops and persists.						
INGESTION:	If the product or dust is swallowed, seek immediate medical attention or advice. Do not induce vomiting.						
INHALATION:	If breathing has stopped, perform artificial respiration and obtain medical aid immediately. If breathing is difficult, provide fresh air and seek medical attention as soon as possible.						
		SECTION	5 – FIREFIGHTING MEA	SURES			

FLAMMABLE P	ROPERTIES	Not a	applicable				
			lot applicable; non-combustible				
		For a dust fire in a confined area, use a respirator approved for toxic dusts					
			fumes. Do not use water to extinguish fire				
			ving molten metal due to the potential for	-			
			ACCIDENTAL RELEASE MEASURES				
When cleaning dust, use met	hods that mii	nimize	y be picked up by hand or other means to the dispersion of dust such as a high effic covered material in a suitable, covered, an	iency particulate air (HEPA)			
	SE	CTION	7 – HANDLING AND STORAGE				
RECOMMENDEL		Main	tain good housekeeping to prevent expos	ure to materials and			
RECOMMENDEL	J STORAGE:	chem	nicals that may contaminate or impair the	quality of the product.			
		This	product does not require special safety pr	ecautions for the handling			
		•	to installation. Installation and removal of				
PROCEDURES FOR	HANDLING	•	sure to dusts and other materials or chem				
TROCEDORED FOR			llation (work) environment. Operations so				
			ing, and welding may generate dusts or fu	mes which may require			
			ial handling procedures.				
S			URE CONTROLS/PERSONAL PROTECTION				
		-	heating, or melting, use adequate local (p				
			n to ensure that concentrations of dusts c				
ENGINEERING CONTROLS:	•		Keep workplace clean and dry (unless wet				
	capture dust and fume). Train personnel to minimize exposure to hazards during						
		installation and replacement of product. On a regular basis, verify condition and proper					
	Tunction of	equipi	ment in which the product will be installed	OSHA PEL			
SUBSTANCE			ACGIH TLV	mg/m ³			
			mg/m ³	•			
Cu			0.2	1 (dust) 0.2 (fume)			
Cr			0.5	0.5			
				SUPPLEMENTAL			
SUPPLEMENTAL INFORMATION Individual protection measures: Use			Individual protection measures: Use an	INFORMATION			
appropriate gloves to protect against physic			approved respirator, with the proper	Individual protection:			
hazards. Always wear safety glasses with si			assigned protection factor, whenever	Workers should was			
shields and appropriate hearing protection			airborne concentrations of hazardous	before meals and leaving			
when grinding or cutting.			components exceed exposure limits work.				
			listed above.				
OTHERWISE NOTED.			REIN ARE 8 HOUR TIMEWEIGHTED AVERA				
mg/m ³ = MILLIGRAMS PER CU							
PERSONAL PROTECTION:	Proper hand and foot protection is recommended						
	SECTIO	N 9 – I	PHYSICAL & CHEMICAL PROPERTIES				
APPEARANCE/PHYSICAL STAT	Έ:						
-							
Metallic solid with a copper c	olor		I				
-	olor		VAPOR DENSITY: Not volatile				

MELTING/FREEZING POINT:	SPECIFIC GRAVITY: (relative density)
Approximately 1083°C (1980°F) for copper	8.9 g/cm ³ (0.32 lb./in ³) for copper (water = 1)
BOILING POINT:	VAPOR PRESSURE:
2500°C (4530°F) for copper	~ 0 mm/Hg
FLASH POINT:	EVAPORATION RATE:
Not determined	Not volatile
FLAMMABILITY:	SOLUBILITY IN WATER:
Not flammable	Insoluble
UPPER & LOWER FLAMMABILITY LIMITS:	pH:
Not applicable	Not applicable
AUTO IGNITION TEMPERATURE:	VISCOSITY:
Not applicable	Not applicable
DECOMPOSITION TEMPERATURE:	PARTITION COEFFICIENT:
Not applicable	Not applicable

SECTION 10 – STABILITY & REACTIVITY						
CHEMICAL STABILITY:						
Stable under normal use con	Stable under normal use conditions					
CONDITIONS TO AVOID:						
Temperatures > 150° C (300°	F), which may softer	n the copper mate	rial.			
REACTIVITY:			INC	OMPATIBLE	MATERIALS:	
Copper may react with acety	lene gas to form cop	per acetylides, wł	ich Dus	t is explosive	ely incompatible with	
are sensitive to shock. Coppe	er may react with str	ong acids to gene	rate sodi	um azide.		
explosive gas (e.g. hydrogen)						
HAZARDOUS DECOMPOSITIO	N PRODUCTS:		HAZ	HAZARDOUS POLYMERIZATION:		
None			The	The melting of this product may release		
			met	al oxides.		
	SECTION 11 – TOXICOLOGICAL INFORMATION					
POTENTIAL HEALTH EFFECTS	: Symptoms related	to the physical, cl	nemical an	d toxicologio	cal characteristics	
Under normal handling and u	Under normal handling and use, exposure to product presents few health hazards. Dusts may cause mechanical					
irritations to eyes and skin. Ingestion may cause transient irritation of throat, stomach and gastrointestinal tract.						
Inhalation may cause coughing, nose and throat irritation, and sneezing. Higher dust exposures may cause difficulty						
breathing, congestion, and chest tightness.						
EYE CONTACT:	If present as dust, copper may cause irritation, discoloration, and damage. As a foreign					
	body in the lens, copper dust may cause a dense cataract and discolor the lens.					
SKIN:	Copper can cause some irritation with possible discoloration of skin.					
	Ingestion of significant amounts of welding electrodes is unlikely. If copper is					
INGESTION:	swallowed and person is conscious, give large quantities of water to drink. Get medical					
indestion.	attention as soon as possible. Serious effects may occur if large amounts of dust are					
swallowed.						
Breathing metal dust may worsen symptoms of individuals with pre-existin						
	respiratory disease. Follow exposure guidelines for copper dust and fume. Acute					
INHALATION:						
	mouth, nausea, fatigue, and/or metal fume fever. Breathing copper dust may worsen					
symptoms of individuals with pre-existing chronic respiratory disease.				ry disease.		
	Carcinogen Classification of Ingredients					
Ingredient	t	OSHA	NTP	IARC	Target Organ	
None						

TERMS:

OSHA – Occupational Safety & Health Administration

Y = Listed as a human carcinogen

- NTP National Toxicology Program
 - K = Known to be a human carcinogen
 - R = Reasonably anticipated to be a human carcinogen (RAHC)

IARC – International Agency for Research on Cancer

1 = Carcinogenic to humans

2A = Probably carcinogenic to humans

2B = Possibly carcinogenic to humans

3 = Unclassifiable as to carcinogenicity to humans

4 = Probably not carcinogenic to humans

Other –

NL = Not listed

SECTION 12 – ECOLOGICAL INFORMATION

ECOTOXICITY	PERSISTENCE AND DEGRADABILITY
Not applicable	Not applicable
BIOACCUMULATION POTENTIAL	MOBILITY IN SOIL
Not applicable	Not applicable

OTHER ADVERSE EFFECTS

Copper metal is relatively insoluble in water and, therefore, generally has low bioavailability. This product is not expected to present an environmental hazard. Avoid releasing dusts and fumes into the environment.

SECTION 13 – DISPOSAL CONSIDERATIONS

Recover or Recycle if possible. Dispose of according to Federal, State and Local Regulations. Dust collected from machining, welding, etc. may be classified as a hazardous waste. Consult Federal, State and Local regulations.

SECTION 14 – TRANSPORT INFORMATION

US DEPT OF TRANSPORTATION	CANADIAN TRANSPORTATION OF			
(DOT)-HMR (Hazardous Materials Registration)	DANGEROUS GOODS (TDG)			
Not regulated	Not regulated			
UN SHIPPING NAME	UN NUMBER			
Not regulated	Not regulated			
TRANSPORT HAZARD CLASS	PACKING GROUP			
Not regulated	Not regulated			
ENVIRONMENTAL HAZARDS	LABEL(S) REQUIRED?			
None	No			
TRANSPORT IN BULK	SPECIAL SHIPPING INFORMATION			
Not applicable	Not applicable			
SECTION 15 - REGULATORY INFORMATION				

US-OSHA (HAZARD COMMUNICATION STANDARD)

References

SARA TITLE III SECTION 302 (40CFR 355), SARA TITLE III 311/312 (40 CFR 370), SARA TITLE III 313 (40 CFR 372)

Component	CAS #	% By Weight			
Copper	7440-50-8	≥ 99.0			
Chromium	7440-47-3	≥ 1.0			
US-EPA (TOXIC SUBS					
		re on the TSCA inventory list or are	excluded from listing		
US-EPA (SARA TITLE I	•	Te on the isex inventory list of the	excluded normisting.		
-	•	per may be subject to reporting un	der Section 313 of Title III of the Superfund		
	•	Act of 1986 and 40 CFR Part 372.			
CANADA-WHMIS (W	ORKPLACE HAZ	ARDOUS MATERIALS INFORMATION	I SYSTEM)		
This SDS has been pr	epared accordi	ng to the hazard criteria of the Cont	rolled Product Regulations (CPR) and the SDS		
contains the informa	tion required b	y the CPR.			
CANADA DSL (DOME	STIC SUSTANCE	ES LIST) INVENTORY STATUS			
All components of th	ese products a	re on the DSL Inventory.			
CEPA (CANDIAN ENV	IRONMENTAL	PROTECTION ACT)			
No components are o		-			
EINECS NO. (EUROPE	AN INVENTOR	Y OF EXISTING COMMERCIAL CHEMI	CAL SUBSTANCES)		
All components of th	ese products a	re on the EINECS list.			
-		ZARDOUS SUBSTANCES) COMPLIAN	ICE		
Castings comply with RoHS.					
CALIFORNIA PROPOS	ITION 65 COM	PLIANCE			
Copper is not on Cali	fornia's Propos	ition 65 list. (California Health & Saf	ety Code 25248.5 et seq.)		
US STATE REGULATO	RY INFORMAT	ON			
Some of the compon	ents listed I Se	ction 3 (e.g., Copper) may be covere	ed under specific state regulations.		
SECTION 16 – OTHER INFORMATION					
SDS PREPARED BY			DATE		
The information here	ein is given in g	ood faith and based on technical	05/2015		
date The Electric Materials Company believes to be reliable. Since the					
conditions of use are outside our control, we assume no liability in					
connection with any	use of this info	rmation and no warranty,			
		act the Electric Materials Company			
or its associates for a	-				
NOTE:					
	formation is o	ffered in good faith as typical values	and not as a product specification. No		
warranty either expressed or implied is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally acceptable. However, each user should review the recommendations in					
	-	and determine if they are appropri			
specific context of th	e intended use	and determine it they are appropri-	αις.		

LABEL Information:

We have no current labels for C18200.